

**Garant**

**Indexable insert for turning WNMG 080412, for medium machining, Grade: HB7210-1**

**Order data**

Order number	252072 HB7210-1
GTIN	4062406059163
Item class	21G

**Technical description**

Main application	K
Corner radius	1.2 mm
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	HB7210-1
Tool material	Carbide
Cutting depth $a_p$	0.4 - 6.5 mm
Cutting speed $v_c$ main application	100 - 450 m/min
Chip breaker	GM
Feed $f$	0.3 - 0.7 mm/rev.
Coating	TiCN

ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning